

Date: Wednesday, 7/11/2007 2:49:03 PM  
 User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: MOUNTING CHANNEL		
Job Number	: 33487					
Estimate Number	: 10605					
P.O. Number	: <i>NP</i>		Part Number	: D2585		
This Issue	: 7/11/2007	S.O. No. : <i>N/A</i>	Drawing Number	: D2585 REV B		
Prsht Rev.	: NC		Project Number	: N/A		
First Issue	: <i>NP</i>	Type : SMALL /MED FAB	Drawing Revision	: B		
Previous Run	: 32895		Material	: <i>N/A</i>		
Written By			Due Date	: 7/23/2007		
Checked & Approved By			Qty:	100	Um:	Each
Comment	: Est. D 04.02.16 Reformat; Add Receiving Step KJ/RF Est. C 06.07.21 waterjet EC					

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	M304S14GA	304SS .080	
		Comment: Qty.: 0.0168 sf(s)/Unit Total : 1.6800 sf(s) 304SS .080 batch: <i>M10512</i>	<i>HB 07-07-30</i>
2.0	WATER JET	FLOW WATER JET	
		Comment: FLOW WATER JET 1-Cut as per Dwg D2585 Dwg Rev: <i>B</i> Prog Rev: <i>B</i>	<i>HB 07-07-30</i>
			<i>100</i>
		2-Deburr if necessary	
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE	<i>HB 07-07-30</i>
4.0	QC8	SECOND CHECK	
		Comment: SECOND CHECK	<i>En 07/07/31</i>
			<i>100</i>
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	
		Comment: SMALL & MEDIUM FAB RESOURCE 1	
	Deburr	<i>07.08.08</i>	<i>100</i>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 07/09/10  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: MOUNTING CHANNEL

Job Number: 33487

Part Number: D2585

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 BRAKE NC

NC BRAKE



Comment: NC BRAKE

Form as per Dwg D2585

SB 07/08/09(100)

7.0 QC5

INSPECT WORK TO CURRENT STEP



counted

Comment: INSPECT WORK TO CURRENT STEP

07/08/09(100)

8.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 5137

PC 07/08/10 (10)

9.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

07/08/10 (10)

Job Completion



07/08/10

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

<b>DART AEROSPACE LTD</b>	<b>Work Order:</b>	<b>33487</b>
<b>Description:</b> Mounting Channel	<b>Part Number:</b>	<b>D2585</b>
<b>Inspection Dwg:</b> D2585 <b>Rev:</b> B		<b>Page 1 of 1</b>

## FIRST ARTICLE INSPECTION CHECKLIST

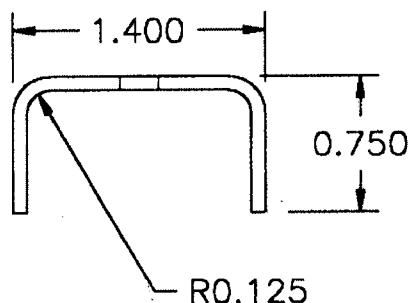
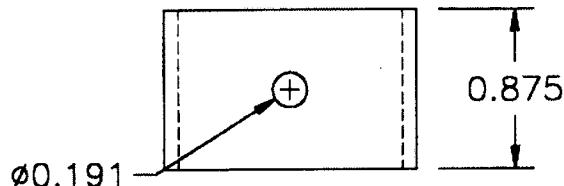
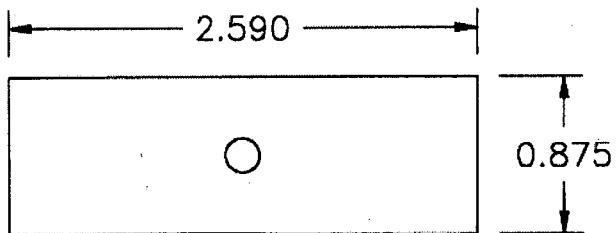
## X First Article      Prototype

Measured by:	HB	Audited by:	CR	Prototype Approval:	N/A
Date:	07-07-30	Date:	07/07/31	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	06.08.29	New Issue	KJ/JLM	SD

**DART**

DESIGN <i>BW</i>	DRAWN BY <i>BW</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA		
CHECKED <i>BW</i>	APPROVED <i>BW</i>	DRAWING NO.	D2585	REV. B SHEET 1 OF 1
DATE 96:07:11		TITLE	MOUNTING CHANNEL	
		SCALE	1:1	
B	97:03:14	ADD FLAT PATTERN		

**RELEASED**  
97/03/14 DSFLAT PATTERN

MATERIAL: 304/316 SS, 14 GAUGE (0.078)

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 33487